



# L&T Construction

Water, Smart World & Communication.

Water & Effluent Treatment - SBG, EDRC,

P.O.BOX - 979, MANAPAKKAM, CHENNAI-600 089, INDIA. PHONE : 044-3384 2085

www.Intecc.com. DOCUMENT NO : LTCD/W&RE/WSBG/EDRC/TRANS/F16 R-1

## DRAWING / DOCUMENT TRANSMITTAL

To Executive Engineer, TWSP Komarambheem-Asifabad Segment, Asifabad Govt. of Telangana.	Date:	28/1/2016.
	Our Ref.:	LE 150883 /04.
	Your Ref.:	
Project	Providing drinking water to habitations in Komarambheem-Asifabad Segment in Adilabad District.	
Subject	Drawings & Documents Submission.	
Kind Attn.	The Executive Engineer, TWSP Komarambheem-Asifabad Segment, Asifabad.	

Please find enclosed the following document / drawings for Approval as listed below.

Sl. No.	Description	Drawing/Document No.	Rev. No.	Qty.	Cat.	Type	Remarks
1	Basic Engineering Package for 30 MLD WTP	LE150883-P-WS-WT-BE-2001	B	1	A	SC	
2	Layout Plan for WTP	LE150883-P-WS-WT-PP-2002	B	1	A	SC	
3	Hydraulic Flow Diagram for 30MLD WTP	LE150883-P-WS-WT-HF-2003	B	1	A	SC	

### NOTES:

Sl. No	Distribution	Qty.	Cat.	Type	Remarks
1	The Executive Engineer, TWSP Komarambheem-Asifabad Segment, Asifabad	-	I	SC	
2	EPS - BU Head, HQ.	-	I	SC	
3	SGD - Segment Head (South & East), HQ	-	I	SC	
4	PRH - Cluster Head, HYCO	-	I	SC	
5	RKS - Project Manager	-	I	SC	
6	MBS / BRJ - WS&D, EDRC	-	I	SC	
7	CVR / VVK / RR / VP / RR / RPV - WS&D, EDRC	-	I	SC	
8	RKP / LSV - Electrical & Instrumentation BU	-	I	SC	

### CATEGORY (Cat.):

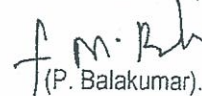
A - For Approval  
B - As Built  
G - Good for Construction  
I - For Information  
P - Preliminary  
T - For Tender Purpose

### Type:

CD - Compact Disc  
FD - Floppy Disk  
PR - Prints  
RP - Reproducible  
SC - Soft Copy  
TR - Tracings  
TC - Transmittal Copy  
ZD - Zip Disk

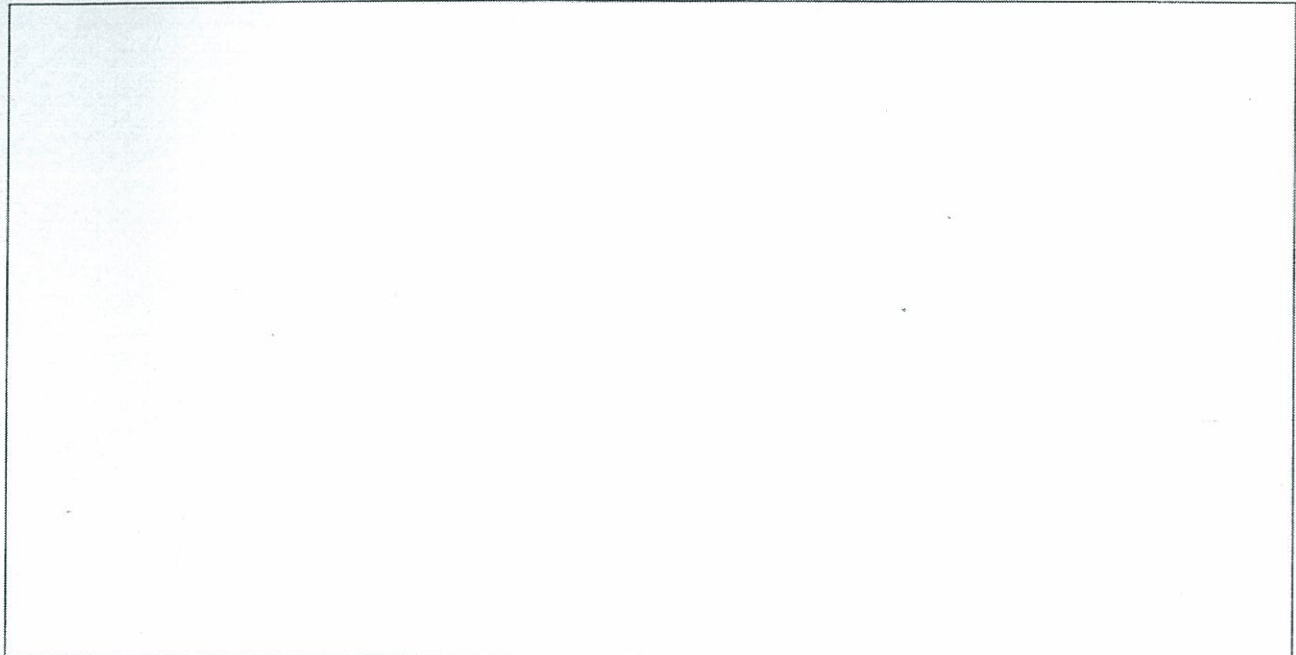
Thanking you and assuring you of our best services at all times.

Yours faithfully,

  
(P. Balakumar).

Head - EDRC, WET SBG, Water & Effluent Treatment,  
L&T CONSTRUCTION.

This document is the property of Larsen & Toubro Limited, ECC Division - EDRC and must not be passed on to any third person or firm not authorised by us, nor be copied/made use of in full or part by such person or firm without our prior permission writing



28.01.2016	B	As per consultant comments received by mail dtd. 25.01.2016	SRV	VVK	MBS/ BRJ
30.12.2015	A		Prepared	Checked	Approved
DATE	REV. NO.	DESCRIPTION			
REVISIONS					



**L&T CONSTRUCTION  
WATER, SMART WORLD & COMMUNICATION**

<b>CLIENT :</b> Govt. of Telangana Rural Water Supply & Sanitation Department	<b>CONSULTANT :</b>
--	---------------------

**PROJECT :**  
Providing drinking water to habitations in KomaramBheem-Asifabad segment in Adilabad district - 30 MLD WTP

**SUPPLIER / CONTRACTOR:**  
L&T CONSTRUCTION - WATER & EFFLUENT TREATMENT SBG  
Job No LE150883

	NAME	SIGN	DATE	<b>TITLE :</b>  <b>BASIC ENGINEERING PACKAGE FOR 30 MLD WATER TREATMENT PLANT</b>
PRED	SRV	SRV	24.12.2015	
CHKD	VVK	VVK	28.12.2015	
APPD	BRJ	BRJ	30.12.2015	

DOC.No.	L E 1 5 0 8 8 3 - P - W S - W T - B E - 2 0 0 1	SIZE A4	REV. B
---------	---	------------	-----------

RELEASED FOR

<input type="checkbox"/> PRELIMINARY	<input type="checkbox"/> TENDER	<input type="checkbox"/> INFORMATION	<input checked="" type="checkbox"/> APPROVAL	<input type="checkbox"/> CONSTRUCTION
--------------------------------------	---------------------------------	--------------------------------------	--	---------------------------------------



L&T Construction

WATER, SMART WORLD & COMMUNICATION

WET SBG

LIST OF CONTENTS

<b>PROJECT</b>	Providing drinking water to habitations in KomaramBheem-Asifabad segment in Adilabad district - 30 MLD WTP	<b>DRAWING/DOCUMENT NO</b>	<b>DATE</b>	28.01.2016
<b>CLIENT</b>	Govt. of Telangana Rural Water Supply & Sanitation Department	LE150883-P-WS-WT-BE-2001	<b>REV</b>	B
<b>CONSULTANT</b>	-	<b>Prepared By</b>	<b>Checked By</b>	<b>Approved By</b> Sheet 1
<b>JOB NO</b>	LE150883	<b>TITLE</b>	<b>CONTENTS</b>	
		SRV/lu	VVK	BRJ

CONTENTS

	Page No.
1. Introduction	2
2. Process Design Basis	3-4
3. Treatment philosophy & Process Description	5-9
4. Process Design Calculations	10-23
5. Hydraulic Calculations	24-35
6. Raw Water Analysis	
7. Drawings	
i. Layout Plan for Water Treatment Plant (Drg. No: LE150883-P-WS-WT-PP-2002)	
ii. Hydraulic Flow Diagram for WTP (Drg.No: LE150883-P-WS-WT-HF-2003)	
iii. Process Flow Diagram (Drg.No: LE150883-P-WS-WT-PF-2004)	

**CHAPTER -1**

**INTRODUCTION**



L&T Construction

WATER, SMART WORLD & COMMUNICATION

WET SBG		DRAWING/DOCUMENT NO	DATE: 28.01.2016	
PROJECT	Providing drinking water to habitations in KomaramBheem-Asifabad segment in Adilabad district - 30 MLD WTP	LE150883-P-WS-WT-BE-2001	REV B	
CLIENT	Govt. of Telangana Rural Water Supply & Sanitation Department		Sheet 2	
CONSULTANT	-	PREPARED	CHECKED	
JOB NO.	LE150883	TITLE: INTRODUCTION	SRV <i>f.a</i>	VVK <i>[Signature]</i>

## CHAPTER-1

### INTRODUCTION

The Telangana Drinking Water Supply Project envisages providing safe, adequate, permanent, sustainable and secured water supply system for covering Rural, Urban and Industrial areas by year 2018 on par with National Rural Drinking Water Supply Guidelines available for Rural Water Supply.

The project objective is to provide safe drinking water at house hold level up to kitchen at the defined and approved norms such that the people need not go to the streets for collection of water from public stand posts or for other modes of facilities.

KomaramBheem Dam is located in Asifabad Mandal of Adilabad district. As this is a dependable source in the vicinity, it is proposed to take water of the Dam as the source for this project.

The water treatment plant of **output capacity of 30 MLD** broadly consists of Cascade Aerator, Stilling Chamber, Pre & Post Chlorination, Parshall flume, Flash Mixer, Chemical dosing systems for alum, Clariflocculator and Rapid Gravity Sand Filters.

The above system has been awarded to Larsen & Toubro, ECC division, Chennai and the scope covers Design, Engineering, Procurement, Supply, Transportation, Construction, Manufacture/Fabrication, Erection, Testing, Painting, Civil work, Mechanical work, electrical work, Piping work, Instrumentation work, Inspection work, Storage at site, Transit & site insurance, Testing & Commissioning, Trial runs and performance guarantee test runs and handling over the entire works on Turnkey basis.

The scope this Basic Engineering and process package is presented in 7 chapters as given in the list of contents and broadly describes various aspects of process and other technical requirements of the water treatment plant.

# **CHAPTER - 2**

## **PROCESS DESIGN BASIS**



**L&T Construction**

WATER, SMART WORLD & COMMUNICATION

WET SBG		DRAWING/DOCUMENT NO	DATE: 28.01.2016
PROJECT	Providing drinking water to habitations in KomaramBheem-Asifabad segment in Adilabad district - 30 MLD WTP	LE150883-P-WS-WT-BE-2001	REV B
CLIENT	Govt. of Telangana Rural Water Supply & Sanitation Department		Sheet 3
CONSULTANT	-	PREPARED	CHECKED
JOB NO.	LE150883	TITLE: PROCESS DESIGN BASIS	SRV f.u VVK

## CHAPTER - 2

### PROCESS DESIGN BASIS

The design, manufacture and performance of the drinking water treatment plant shall be in compliance with the NIT and requirements of Manual of Water Supply, Third Edition 1999 published by the expert committee of Central Public Health & Environmental Engineering Organization, Govt. of India.

The treatment plant scheme shall broadly comprise of coagulation, flocculation, clarification, filtration and disinfection processes for delivering treated water of specified physical, chemical, and bacteriological quality. The design basis considered for the raw water treatment plant is as given below.

The source of raw water is from KomaramBheem Dam in Asifabad Mandal of Adilabad district.

(i). Design output capacity of the plant: **30 MLD**

(ii). The raw water characteristics considered at the inlet of the treatment plant as given below.

1. The raw water characteristics considered at the inlet of the treatment plant are as per the Table-1 and the raw water analysis report attached in **Chapter 6**.

**Table -1 (Raw water Quality considered for the design)**

Sl. No.	Parameters	Value
1	Turbidity (NTU)	50
2	pH	7.5-8.5
3	Color (Cobalt Scale)	5
4	Total Aluminum	Nil



**L&T Construction**

WATER, SMART WORLD & COMMUNICATION

WET SBG		DRAWING/DOCUMENT NO	DATE : 28.01.2016
PROJECT	Providing drinking water to habitations in KomaramBheem-Asifabad segment in Adilabad district - 30 MLD WTP	LE150883-P-WS-WT-BE-2001	REV B
CLIENT	Govt. of Telangana Rural Water Supply & Sanitation Department		Sheet 4
CONSULTANT	-	PREPARED	CHECKED
JOB NO.	LE150883	TITLE: PROCESS DESIGN BASIS	SRV <i>pu</i> VVK <i>[initials]</i>

2. The treated water characteristics for the following parameters shall be as per NIT Specifications.

Colour - 3 or less on Cobalt scale

Turbidity - Not more than 1 NTU

Suspended Solids - Less than 2.5 mg/l

Total Aluminium - Less than 0.2 mg/l

Taste and Odour - Unobjectionable

Coliform organisms MPN /100ml - Nil.

**CHAPTER - 3**

**TREATMENT  
PHILOSOPHY**



**L&T Construction**

WATER, SMART WORLD & COMMUNICATION

WET SBG		DRAWING/DOCUMENT NO	DATE : 28.01.2016
PROJECT	Providing drinking water to habitations in KomaramBheem-Asifabad segment in Adilabad district - 30 MLD WTP	LE150883-P-WS-WT-BE-2001	REVB
CLIENT	Govt. of Telangana Rural Water Supply & Sanitation Department		Sheet 5
CONSULTANT	-	PREPARED	CHECKED
JOB NO.	LE150883	TITLE: Treatment Philosophy & Process Description	SRV f.a VVK

### CHAPTER - 3

#### TREATMENT PHILOSOPHY

The water treatment plant is designed for Treated Water Output of **30 MLD in 22 hours**. The Hydraulics of the treatment plant is designed in such a way that water flows by gravity from the cascade aerator to the clear water reservoir and the sludge generated from the Clariflocculator and the filter Backwash water will flow by gravity to the nearest drain through pipeline.

Broadly, the flow scheme shall comprise the following process units:

- a) Cascade Aerator
- b) Stilling chamber
- c) Parshall Flume
- d) Flash Mixer
- e) Clariflocculator
- f) Bypass Channel
- g) Rapid Gravity Sand filters
- h) Backwash overhead tank
- i) Chemical house
- j) Chlorination building

#### PROCESS DESCRIPTION

Broadly the process scheme for the WTP is described below:

The extent of work is to treat raw water from KomaramBheem Dam so as to ensure supply of 30 MLD treated water output @ 22 hours operation.



**L&T Construction**

WATER, SMART WORLD & COMMUNICATION

WET SBG		DRAWING/DOCUMENT NO	DATE: 28.01.2016
PROJECT	Providing drinking water to habitations in KomaramBheem-Asifabad segment in Adilabad district - 30 MLD WTP	LE150883-P-WS-WT-BE-2001	REV B
CLIENT	Govt. of Telangana Rural Water Supply & Sanitation Department		Sheet 6
CONSULTANT	-	PREPARED	CHECKED
JOB NO.	LE150883	TITLE: Treatment Philosophy & Process Description	SRV <i>f.l.</i> VVK <i>[initials]</i>

### Cascade Aerator

The raw water is pumped to the inlet of the water treatment plant i.e. the raw water enters the cascade aerator at the inlet of the water treatment plant. The Cascade Aerator is of circular type of concrete construction with an inlet pipe, located at the center. The aerator shall have number of trays/steps. Water is introduced into the top tray through the central feed pipe and moves down successive trays. Air is naturally introduced to the water in such a way that some iron reduction will occur. A collecting launder shall provide to receive the aerated water falling from the lowest tray.

#### **Design Criteria:**

B

No of steps provided - 4 nos

Type -Circular

Surface loading rate - 0.015 m<sup>2</sup>/m<sup>3</sup>/hr

Rise between steps - 0.3 m

### Stilling Chamber

Stilling chamber is provided to receive the water from cascade aerator and it is provided to avoid the turbulence before the water enters to the parshall flume, where the flow will be measured. The chlorine solution (Pre chlorination) shall be injected by bottom mounted diffuser pipe. This chamber is in R.C.C construction.

#### **Design Criteria:**

Retention time - 60 sec

### Parshall Flume

Water from the stilling chamber flows through an R.C.C. channel installed with parshall flume of standard design where ultrasonic flow meter is installed to monitor the flow



**L&T Construction**

WATER, SMART WORLD & COMMUNICATION

WET SBG		DRAWING/DOCUMENT NO	DATE: 28.01.2016
PROJECT	Providing drinking water to habitations in KomaramBheem-Asifabad segment in Adilabad district - 30 MLD WTP	LE150883-P-WS-WT-BE-2001	REVB
CLIENT	Govt. of Telangana Rural Water Supply & Sanitation Department		Sheet 7
CONSULTANT	-	PREPARED	CHECKED
JOB NO.	LE150883	TITLE: Treatment Philosophy & Process Description	SRV <i>J.C.</i> VVK <i>[Signature]</i>

through the channel. The alum is dosed at the upstream of the channel. The channel is also installed with Turbidity meter.

### **Flash Mixer**

Flash mixer is provided for mixing of alum chemicals and shall be of RCC Construction. Alum is dosed at the upstream of the flash mixer and the tank is installed with agitator for uniform distribution of the chemicals through the water. Chemically mixed water from the flash mixer will flow to the Clariflocculator.

### **Design Criteria:**

No of mixer provided -1 No.

Retention time - 60 sec

### **Clariflocculator**

Clariflocculator is provided with combined coagulation and sedimentation processes effectively taking place in a single unit. The water, flash mixed with chemicals, is fed in the circular flocculation compartment, which is built at the centre and fitted with slowly revolving paddles of 2nos. which rotate on their vertical axis. The Clariflocculator arrangement is based on a central feed, flocculation and clarification. The flocculated water passes out from the bottom of the flocculation tank to the concentric outer clarifying zone, through a wide opening and the suspended particles will settle to the bottom of the clarifier and the clarified water overflows into the peripheral launders with Submerged Orifices through clarified water channel. The flocculation as well as clarification zones are served by inwardly raking rotating blades, hanging from the peripheral driven moving bridge so that the settled sludge is mechanically scraped and will flow by gravity to the nearest Drain.

### **Design Criteria:**

No of Clariflocculators provided -1 No.



Surface loading rate - 40 m<sup>3</sup>/m<sup>2</sup>/day



**L&T Construction**

WATER, SMART WORLD & COMMUNICATION

WET SBG		DRAWING/DOCUMENT NO	DATE: 28.01.2016
PROJECT	Providing drinking water to habitations in KomaramBheem-Asifabad segment in Adilabad district - 30 MLD WTP	LE150883-P-WS-WT-BE-2001	REV B
CLIENT	Govt. of Telangana Rural Water Supply & Sanitation Department		Sheet 8
CONSULTANT	-	PREPARED	CHECKED
JOB NO.	LE150883	TITLE: Treatment Philosophy & Process Description	SRV <i>f.a</i> VVK <i>[Signature]</i>

Retention time - < 2.5 hrs

#### **Bypass Channel**

One RCC channel is provided from Flash Mixer to the filter inlet channel to bypass the Clariflocculator if required. This Filter inlet channel will lead to the rapid sand gravity filters.

#### **Rapid Gravity Sand Filters**

The clarified water from clarified water channel or from the bypass channel enters into the filter inlet channel. It is then routed to the rapid gravity filters (declining rate type with manifold and Lateral for under drainage system). Filtration shall be by gravity downwards through a bed of filter sand. The filtered water is collected through the under drain system and flows into an outlet chamber and into the common filtered water channel. The dirty backwash water from filters shall be disposed to the nearest drain.

#### **Design Criteria**

No of Filters - 6 nos

Filtration rate - 5.5 m/hr

Type -Declining rate type

#### **Back Wash Tank**

When the filter head loss increases due to clogging of the bed, the filters shall be taken on back washing using air and water. There overhead backwash water storage tank sized for two filter washes will deliver the backwash water to filters. The backwash storage tank shall be filled by centrifugal pumps which will take the water from the filtered water channel.

#### **Clear Water Reservoir**

The filtered water from the filtered water channel is taken through the channel, which leads upto Clear water Reservoir.



**L&T Construction**

WATER, SMART WORLD & COMMUNICATION

WET SBG		DRAWING/DOCUMENT NO	DATE: 28.01.2016
PROJECT	Providing drinking water to habitations in KomaramBheem-Asifabad segment in Adilabad district - 30 MLD WTP	LE150883-P-WS-WT-BE-2001	REV B
CLIENT	Govt. of Telangana Rural Water Supply & Sanitation Department		Sheet 9
CONSULTANT	-	PREPARED	CHECKED
JOB NO.	LE150883	TITLE: Treatment Philosophy & Process Description	SRV <i>f.u</i> VVK <i>[Signature]</i>

### Chemical House

The chemical house is provided for the necessary space for 90 days storage of chemicals.

Alum is used as a coagulant in the removal of raw water turbidity upto maximum 50ppm of dosage of alum is considered as 30 ppm for design.

A two storied chemical house of RCC structure with access to the first floor by means of stairs. Adequate area as per contract requirement shall be provided for the following:

#### Ground Floor:

- Chemical storage in ground floor for 90 days requirement for an average dosage of 20ppm.

#### First Floor:

- Chemical dosing tanks (2 nos) and dosing pumps (1W+1S) is provided.

### Chlorination Building

Chlorine shall be dosed as disinfectant to eliminate algae and other microbial growths from the water. Pre chlorination in the stilling chamber is found to remove colour, odour & taste and chlorine will also oxidize iron & manganese which is present in raw water.

Post chlorination is to be done at filtered water outlet.

Chlorination building is designed for considering two month storage of chlorine drums.

Pre Chlorinators: 2 Nos (1W+1S)

Post Chlorinators: 2 Nos (1W+1S)

Type: Vacuum

Dosage: 5 ppm for Pre chlorination & 5 ppm for Post chlorination.

Storage: 5 ppm for Pre chlorination & 2 ppm for Post chlorination.

**CHAPTER - 4**

**PROCESS DESIGN**

**CALCULATION**



L&amp;T Construction

WATER, SMART WORLD &amp; COMMUNICATION

WET SBG

## PROCESS DESIGN CALCULATIONS- 30 MLD WTP FOR KOMARAMBHEEM-ASIFABAD SEGMENT

PROJECT	Providing drinking water to habitations in KomaramBheem-Asifabad segment in Adilabad district - 30 MLD WTP	DRAWING/DOCUMENT NO	DATE	28.01.2016
CLIENT	Govt. of Telangana, Rural Water Supply & Sanitation Department	LE150883-P-WS-WT-BE-2001	REV B	Sheet 10
CONSULTANT		Prepared By	Checked By	Approved By
JOB NO	LE150883	TITLE	PROCESS DESIGN CALCULATIONS	SRV <i>fu</i>
			VVK <i>[Signature]</i>	BRJ

**References:**

1. Contract document of KomaramBheem-Asifabad segment in Adilabad district
2. CPHEEO Manual on water supply and Treatment, May 1999 Edition
3. IS 14371-1996. Measurement of Liquid flow in open channels - Parshall and Saniri flumes

The design, manufacture and performance of the Water Treatment plant (WTP) shall be in compliance with the requirements of Manual on Water Supply and Treatment, Third Edition 1999 published by the expert Committee, Central Public Health & Environmental Engineering Organisation, Govt. of India and relevant BIS codes of practice.

**Basic Design criteria**

Inlet Design Capacity	31.58 MLD
No of hours of operation	22 hours
Raw Water Quality	As per Table-1 in Chapter 2 & Chapter 6
Treated Water Quality	As per Chapter 2

**Design flow**

Outlet Capacity of WTP as per Contract specification	30	MLD
Outlet Flow in terms of cum/hr	1363.64	m <sup>3</sup> /hr
Inlet capacity of WTP with considering 5% losses	31.58	MLD
Flow in terms of cum/hr	1435.41	Cum/hr.
Flow in terms of cum/sec	0.40	Cum/sec.
Channels, conduits with 20% Overloading	1722.49	m <sup>3</sup> /hr

**Design Criteria**

- Cascade Aerator : Cascade aerator is designed by considering a surface loading area of 0.015 m<sup>2</sup>/m<sup>3</sup>/hr
- Stilling Chamber : It is designed considering a detention time of 60 s .
- Parshall Flume : Designed as per IS code : 14371:1996 " Measurement of Liquid flow in open channels"
- Flash Mixer : Flash mixer is designed by considering a detention time of 60 s
- Clariflocculator : Clariflocculator is designed by considering SLR 40 m<sup>3</sup>/m<sup>2</sup>/day
- Gravity Filters : Filters are designed considering filtration rate of 5.5 m<sup>3</sup>/m<sup>2</sup>/hr during normal flow rate with all filters in operation (declining rate)
- Alum dosing : Alum Mixing tanks are designed for Maximum dosage of 30ppm & Storage for average dosage of 20 ppm
- Chlorination : Pre & Post chlorination designed for dose of 5.0 ppm & storage of 5 ppm for Pre & 2 ppm for Post chlorination.
- All channels including Bypass channel are designed for 20 % Overloading .

**1.Cascade aerator**

Design flow	1435.41	m <sup>3</sup> /hr
No of cascade aerator provided	1.00	no
Flow per cascade aerator	1435.41	m <sup>3</sup> /hr
Diameter of influent pipe	0.70	m
Diameter of the inlet bell mouth dia	1.00	m
Area of the bell mouth	0.79	m <sup>2</sup>
Number of steps considered	4	nos

B



L&amp;T Construction

WATER , SMART WORLD &amp; COMMUNICATION

WET SBG

## PROCESS DESIGN CALCULATIONS- 30 MLD WTP FOR KOMARAMBHEEM-ASIFABAD SEGMENT

PROJECT	Providing drinking water to habitations in KomaramBheem-Asifabad segment in Adilabad district - 30 MLD WTP	DRAWING/DOCUMENT NO	DATE	28.01.2016
CLIENT	Govt. of Telangana, Rural Water Supply & Sanitation Department	LE150883-P-WS-WT-BE-2001	REV B	Sheet 11
CONSULTANT		Prepared By	Checked By	Approved By
JOB NO	LE150883	TITLE	PROCESS DESIGN CALCULATIONS	SRV 1/11
			VVK	BRJ

	Size of tread considered		0.70 m	
	Rise/spacing between steps		0.3 m	
	Total Height of Fall		1.2 m	
	Surface loading rate considered		0.015 m <sup>2</sup> /m <sup>3</sup> /hr	
	Total Area Required		21.53 m <sup>2</sup>	
	Total area required including bell mouth		22.32 m <sup>2</sup>	
	Diameter of the Bottom Most Step		5.4 m	
	Total Area Provided		22.91 m <sup>2</sup>	
B	Size of Collection Launder			
	Flow in Launder at Normal Condition		717.70 m <sup>3</sup> /hr	
	Velocity in Launder considered		0.70 m/s	
	Cross Section Area		0.28 m <sup>2</sup>	
	Width of the Launder Considered		0.55 m	
	Side Water Depth/Height		0.5 m	
	Free Board in Launder		0.30 m	
	Flow in Launder at 20% Overloading Condition		861.24 m <sup>3</sup> /hr	
	Velocity in Launder considered		0.90 m/sec	
	Cross Section Area		0.27 m <sup>2</sup>	
	Width of Launder considered		0.55 m	
	Side Water Depth/Height		0.49 m	
	Side water Depth considered		0.50 m	
	Free Board in Launder		0.30 m	
	SIZE:	W(m)	LD (m)	FB (m)
	Launder Size:	0.55	0.50	0.30
B	At normal flow condition the velocity of the launder is 0.7m/s and at overloading condition the velocity is 0.9m/s.			
B	Diameter of each Cascade provided inclusive of Central Influent Pipe			
	Diameter of the 1st cascade		1.2 m	
	Diameter of the 2nd cascade		2.6 m	
	Diameter of the 3rd Cascade		4.0 m	
	Diameter of the 4th Cascade		5.4 m	
	Diameter of Cascade aerator including launder		6.5 m	



L&amp;T Construction

WATER, SMART WORLD &amp; COMMUNICATION

WET SBG

## PROCESS DESIGN CALCULATIONS- 30 MLD WTP FOR KOMARAMBHEEM-ASIFABAD SEGMENT

PROJECT	Providing drinking water to habitations in KomaramBheem-Asifabad segment in Adilabad district - 30 MLD WTP			DRAWING/DOCUMENT NO	DATE	28.01.2016
CLIENT	Govt. of Telangana, Rural Water Supply & Sanitation Department			LE150883-P-WS-WT-BE-2001	REV B	Sheet 12
CONSULTANT				Prepared By	Checked By	Approved By
JOB NO	LE150883	TITLE	PROCESS DESIGN CALCULATIONS	SRV fu	VVK	BRJ
	SIZE:	Dia (m)	H (m)	Steps nos.	Tread (m)	Rise (m)
	Aerator Size:	5.40	1.2	4.0	0.7	0.3
<b>2. Stilling Chamber</b>						
	No. of Units				1 nos.	✓
	Total Design flow				1435.4 m <sup>3</sup> /hr	
					0.40 m <sup>3</sup> /s	✓
	Detention time considered				60 s	✓
	Volume of the chamber required				23.94 m <sup>3</sup>	
	Liquid depth considered				2.9 m	✓
	Area of stilling chamber required				8.26 m <sup>2</sup>	✓
	Length of chamber required				2.87 m	
	Length of chamber considered				2.9 m	✓
	Width of chamber required				2.9 m	✓
	Volume of the chamber provided				24.39 m <sup>3</sup>	✓
	Free Board in chamber				0.3 m	✓
	SIZE:	L (m)	W (m)	LD (m)	FB (m)	
	Chamber Size	2.9	2.9	2.9	0.3	
<b>3. Raw Measuring channel with Parshall Flume</b>						
	No. of Channel				1.00 No	✓
	Velocity through channel is considered as				0.50 m/s	✓
	Normal Flow to the channel				0.40 m <sup>3</sup> /s	✓
	Flow with 20% overloading				0.48 m <sup>3</sup> /s	✓
	Area of channel required				0.96 m <sup>2</sup>	✓
	Channel depth considered				0.80 m	
	Width of channel required				1.2 m	✓
	Width of the channel provided				1.2 m	✓
	Free Board in channel				0.3 m	
	SIZE:	W(m)	LD (m)	FB (m)		
	Channel Size:	1.20	0.80	0.30		



L&amp;T Construction

WATER, SMART WORLD &amp; COMMUNICATION

WET SBG

## PROCESS DESIGN CALCULATIONS- 30 MLD WTP FOR KOMARAMBHEEM-ASIFABAD SEGMENT

PROJECT	Providing drinking water to habitations in KomaramBheem-Asifabad segment in Adilabad district - 30 MLD WTP		DRAWING/DOCUMENT NO	DATE	28.01.2016
CLIENT	Govt. of Telangana, Rural Water Supply & Sanitation Department		LE150883-P-WS-WT-BE-2001	REV B	Sheet 13
CONSULTANT			Prepared By	Checked By	Approved By
JOB NO	LE150883	TITLE	PROCESS DESIGN CALCULATIONS	SRV <i>f.k.</i>	VVK <i>[Signature]</i> BRJ

**Parshall Flume****Reference:**

IS 14371:1996." Measurement of Liquid Flow in Open channels - PARSHALL and SANIIRI FLUMES"

Flow to the Parshall flume

0.48 m<sup>3</sup>/s ✓

As per Table 3 and Table 4 of IS 14371,1996 , for parshall flume no. 4

Hence as per the code,

Width of flume

1020 mm ✓

Throat width for parshall flume

450 mm ✓

**4. Flash Mixer**

No. of Units provided

1 no.

Design flow per unit

1435.41 m<sup>3</sup>/hr ✓

i.e

0.40 m<sup>3</sup>/s

Detention time considered

60 s

Volume required

23.92 m<sup>3</sup> ✓

Liquid depth considered

3.5 m

Area of flash mixer required

6.84 m<sup>2</sup> ✓

Length &amp; Width of Flash mixer required &amp; provided

2.7 m ✓

Volume of the flash mixer provided

25.52 m<sup>3</sup> ✓

Free board in tank

0.3 m ✓

SIZE:	L (m)	W (m)	LD (m)	FB (m)
Tank Size	2.7	2.7	3.5	0.3

Detention time with 20% overloading

53.33 secs

As per CPHEEO Manual, detention time for Flash Mixer shall range from 30-60 s

Hence O.K

**5. Clariflocculator****Flocculator**

Total design flow

1435.41 m<sup>3</sup>/hr ✓

No. of Units

1 Nos.

Design flow capacity per Unit

1435.41 m<sup>3</sup>/hr ✓**Flocculation zone of Clariflocculator**

B

Retention time considered

30 min ✓

Volume of flocculator required

717.7 m<sup>3</sup> ✓

Side water depth considered

3 m ✓

Plan area required for the flocculator

239.23 m<sup>2</sup> ✓



L&amp;T Construction

WATER, SMART WORLD &amp; COMMUNICATION

WET SBG

## PROCESS DESIGN CALCULATIONS- 30 MLD WTP FOR KOMARAMBHEEM-ASIFABAD SEGMENT

PROJECT	Providing drinking water to habitations in KomaramBheem-Asifabad segment in Adilabad district - 30 MLD WTP		DRAWING/DOCUMENT NO	DATE	28.01.2016
CLIENT	Govt. of Telangana, Rural Water Supply & Sanitation Department		LE150883-P-WS-WT-BE-2001	REV B	Sheet 14
CONSULTANT			Prepared By	Checked By	Approved By
JOB NO	LE150883	TITLE	PROCESS DESIGN CALCULATIONS	SRV f.u	VVK He BRJ
	Velocity through central column is considered as			0.6	m/s ✓
	Inside dia of central column arrived			1	m
	Consider wall thickness for central column and flocculator wall as			0.2	m
	Outer dia of Central column			1.4	m ✓
	Area for the central column :			1.54	m <sup>2</sup> ✓
	Total area required for flocculator including central pipe =239.23+1.54=			240.77	m <sup>2</sup>
B	Inside Diameter of the flocculator required			17.51	m
	Inside Diameter of the flocculator provided			17.60	m ✓
	Plan area for the flocculator			243.28	m <sup>2</sup>
	Volume of flocculator required			729.84	m <sup>3</sup> ✓
				say	730
	Assume thickness of partition wall			0.3	m ✓
	Flocculator outside Dia =17.6 + 2 x 0.3			18.2	m ✓
	Area of flocculator including walls			260.02	m <sup>2</sup> ✓
	Volume provided in the flocculator including walls			780.06	m <sup>3</sup> ✓
	Size of Flocculator:	Inside Dia. (m)	LD (m)	FB (m)	
		17.6	3.0	0.3	
	Clarifier:				
B	Surface Loading rate at rated capacity considered			40.0	m <sup>3</sup> /day/m <sup>2</sup> ✓
				i.e	1.67
	However provided SLR			1.67	m <sup>3</sup> /hr/m <sup>2</sup> ✓
	Clarifier Area required : (1435.41/1.67)			861.2	m <sup>2</sup> ✓
	Total Area of clariflocculator required = 861.2+260.02			1121.22	m <sup>2</sup>
	Dia of clariflocculator			37.8	m ✓
	Provide dia of clarifloccaltor as			39.0	m ✓
	Size of Clariflocculator : 39 m Dia x 3 m SWD + 0.3 m F.B				
	Area provided for clarification			933.96	m <sup>2</sup>
	Detention time for Clariflocculator			2.8	hrs ✓
B	Note: The actual Surface Loading Rate for the provided dia. of Clariflocculator is 37 m <sup>3</sup> /day/m <sup>2</sup>				
	Opening Port				
	Consider velocity in port			0.6	m/s ✓
	Total area of port = 1435.41/3600/0.6			0.67	m <sup>2</sup> ✓
	Considering 4 nos of ports, area of each port			0.17	m <sup>2</sup> ✓
	Assume width of port			0.45	m



L&amp;T Construction

WATER, SMART WORLD &amp; COMMUNICATION

WET SBG

## PROCESS DESIGN CALCULATIONS- 30 MLD WTP FOR KOMARAMBHEEM-ASIFABAD SEGMENT

PROJECT	Providing drinking water to habitations in KomaramBheem-Asifabad segment in Adilabad district - 30 MLD WTP	DRAWING/DOCUMENT NO	DATE	28.01.2016
CLIENT	Govt. of Telangana, Rural Water Supply & Sanitation Department	LE150883-P-WS-WT-BE-2001	REV B	Sheet 15
CONSULTANT		Prepared By	Checked By	Approved By
JOB NO	LE150883	TITLE	PROCESS DESIGN CALCULATIONS	SRV <i>fa</i>
			VVK <i>VVK</i>	BRJ

	Depth of port	0.38 m
	Provided depth of port	0.4 m
	Provide 4 ports of size 0.45 m (W) X 0.40 m (H)	
	Clariflocculator launder sizing	
	Flow to Clariflocculator Launder with 20% overloading	1685.45 m <sup>3</sup> /hr
	Flow to one half of the launder = 1685.46/2=	842.73 m <sup>3</sup> /hr
		0.24 m <sup>3</sup> /s
	Velocity considered	0.75 m/s ✓
	Area of the flow	0.31 m <sup>2</sup>
	Width of the launder considered	0.6 m ✓
	Liquid depth arrived	0.55 m ✓
	Size of the clariflocculator launder	
	0.6 m (W) x 0.55 m L.D	
	Clariflocculator overflow arrangement (Submerged orifice hole arrangement)	
	Flow with 20% overloading	1685.45 m <sup>3</sup> /hr
	Velocity considered for sizing of orifices	0.21 m/s ✓
	Hence, total area of orifice holes required	2.2294 m <sup>2</sup> ✓
	Diameter of each orifice hole considered	63 mm ✓
	Hence cross-sectional area of each orifice hole	0.00312 m <sup>2</sup>
	Hence total no. of orifices required	716.00 Nos. ✓
	Wetted perimeter of one orifice hole	0.20 m ✓
	Total wetted perimeter = Total weir length	141.71 m ✓
	Actual weir loading rate obtained	11.89 m <sup>3</sup> /hr/m ✓
	Less than	12.5 m <sup>3</sup> /hr/m ✓
		Hence O.K
	Peripheral Diameter of launder	117.81 m ✓
	Hence C-C distance between orifice holes required	164.5 mm ✓
	<u>6. Bypass Channel / Clarified Water Channel</u>	
B	Flow in Channel at Normal Condition	0.40 m <sup>3</sup> /s
	Velocity through channel considered	0.7 m/s
	Area	0.56 m <sup>2</sup>
	Liquid Depth	0.75 m ✓
	Width of the channel	0.75 m
	Free board in channel	0.30 m



L&amp;T Construction

WATER, SMART WORLD &amp; COMMUNICATION

WET SBG

## PROCESS DESIGN CALCULATIONS- 30 MLD WTP FOR KOMARAMBHEEM-ASIFABAD SEGMENT

PROJECT	Providing drinking water to habitations in KomaramBheem-Asifabad segment in Adilabad district - 30 MLD WTP			DRAWING/DOCUMENT NO	DATE	28.01.2016
CLIENT	Govt. of Telangana, Rural Water Supply & Sanitation Department			LE150883-P-WS-WT-BE-2001	REV B	Sheet 16
CONSULTANT				Prepared By	Checked By	Approved By
JOB NO	LE150883	TITLE	PROCESS DESIGN CALCULATIONS	SRV <i>f.u</i>	VVK <i>16</i>	BRJ
	Flow in Channel at 20% Overloading Condition				0.48	m <sup>3</sup> /s
	Velocity through channel considered				0.90	m/s
	Area				0.53	m <sup>2</sup>
	Liquid depth (LD)				0.75	m
	Width of channel required				0.71	m
	Width of channel provided				0.75	m
	Free board in channel				0.30	m
	SIZE:	W (m)	LD (m)	FB (m)		
	Channel Size:	0.75	0.75	0.30		
B	At normal flow condition the velocity of the channel is 0.7m/s and at overloading condition the velocity is 0.9m/s.					
	<b>7. Filter Inlet Channel</b>					
	No of channels				2	nos ✓
	Normal Flow into the channel				0.20	m <sup>3</sup> /s ✓
	Flow into channel with 20% overloading				0.23	m <sup>3</sup> /s ✓
	Velocity through channel considered				0.41	m/s ✓
	Area				0.57	m <sup>2</sup> ✓
	Width of channel considered				0.40	m ✓
	Liquid depth required				1.43	m ✓
	Liquid depth provided				1.45	m ✓
	Freeboard in channel				0.30	m ✓
	SIZE:	W(m)	LD (m)	FB (m)	No of Channel	
	Channel Size:	0.40	1.45	0.30	1.0	
	<b>8. Rapid sand Gravity filters</b>					
	Type of filter				Declining rate	
	Input flow to the filter				1404.55	m <sup>3</sup> /hr ✓
	No. of Twin Bed Filters				6	nos. ✓
	Design flow per bed				234.09	m <sup>3</sup> /hr ✓
	Rate of filtration considered				5.5	m/h ✓
	Area of filtration required				42.56	m <sup>2</sup> ✓
	Length of twin bed filter considered				7.60	m ✓
	Length of one bed				3.80	m ✓
	Width of each bed required				5.6	m ✓



L&amp;T Construction

WATER, SMART WORLD &amp; COMMUNICATION

WET SBG

## PROCESS DESIGN CALCULATIONS- 30 MLD WTP FOR KOMARAMBHEEM-ASIFABAD SEGMENT

PROJECT	Providing drinking water to habitations in KomaramBheem-Asifabad segment in Adilabad district - 30 MLD WTP			DRAWING/DOCUMENT NO	DATE	28.01.2016
CLIENT	Govt. of Telangana, Rural Water Supply & Sanitation Department			LE150883-P-WS-WT-BE-2001	REV B	Sheet 17
CONSULTANT				Prepared By	Checked By	Approved By
JOB NO	LE150883	TITLE	PROCESS DESIGN CALCULATIONS	SRV	VVK	BRJ
	Width of the bed provided					5.6 m
	Length to Width ratio provided					1.36
	<i>As per CPHEEO clause 7.6.3.5 the L/B ratio of filter bed shall be 1.11 to 1.66 averaging about 1.25 to 1.33</i>					
	Area of each twin bed filter provided					42.56 m <sup>2</sup>
	Rate of filtration adopted					5.50 m/hr
	Central Gullet width of filter bed					1 m
	Filtration rate when 1 filter is taken out for backwashing					6.6 m/h
	SIZE of (Twin Bed)	L (m)	B (m)	Area of bed (m2)	Total No of beds	
		7.60	5.6	42.56	6	
	SIZE of (Single Bed)	L (m)	B (m)	Area of bed (m2)		
		3.80	5.6	21.28		
	<b>9. Filter Gates &amp; pipe size</b>					
	<b>(i) Filter Inlet gate size</b>					
	Flow to each filter with filtration rate of 8.5m/hr.					361.8 m <sup>3</sup> /hr
						0.10 m <sup>3</sup> /sec
	Velocity considered					1.00 m/sec
	Area					0.10 m <sup>2</sup>
						0.32 m
	Inlet gate size provided					350*350 mm
	<b>(ii) Filter Outlet valve size</b>					
	Flow from each filter with filtration rate of 8.5m/hr.					361.8 m <sup>3</sup> /hr
						0.10 m <sup>3</sup> /sec
	Velocity considered					0.90 m/sec
	Area					0.112 m <sup>2</sup>
	Dia					0.377 m
	Filter Outlet Valve size provided					400 mm
	<b>(iii) Backwash Inlet valve size</b>					
	Backwash flow					638.4 m <sup>3</sup> /hr
						0.177 m <sup>3</sup> /sec
	Velocity considered					3.50 m/sec
	Area					0.05 m <sup>2</sup>



L&T Construction

WATER, SMART WORLD & COMMUNICATION

WET SBG

PROCESS DESIGN CALCULATIONS- 30 MLD WTP FOR KOMARAMBHEEM-ASIFABAD SEGMENT

PROJECT	Providing drinking water to habitations in KomaramBheem-Asifabad segment in Adilabad district - 30 MLD WTP	DRAWING/DOCUMENT NO	DATE	28.01.2016
CLIENT	Govt. of Telangana, Rural Water Supply & Sanitation Department	LE150883-P-WS-WT-BE-2001	REV B	Sheet 18
CONSULTANT		Prepared By	Checked By	Approved By
JOB NO	LE150883	TITLE	PROCESS DESIGN CALCULATIONS	SRV <i>7-a</i>
				VVK <i>[Signature]</i>
				BRJ

	Dia		0.254 m
	Backwash inlet valve size provided		300 mm ✓ <i>300</i>
	(iv) Backwash Outlet Gate		
	Backwash flow		638.4 m <sup>3</sup> /hr 0.18 m <sup>3</sup> /sec
	Velocity considered		1.80 m/sec
	Area		0.10 m <sup>2</sup> 0.314 m
	Backwash outlet gate size provided		350 x 350 mm ✓
	<b>Filter Media Specifications</b>		
	Depth of sand bed provided		600 mm ✓
	Depth of gravel		300 mm ✓
	The depth of water over the top of sand media		<i>1.70</i> 1.80 m ✓
	<b>Estimation of sand depth ( Ref : Page 634 of CPHEEO Manual May 1999 Edition)</b>		
	Assume the depth of sand as 600mm and effective size of sand as 0.6mm		
	The sand depth can be checked against break through of floc through sand bed by calculating minimum depth required using Hudson formula		
	$Qd^3/l = 39323 B$		
	Q : Rate of filtration in m <sup>3</sup> /m <sup>2</sup> /hr		
	: 11 m <sup>3</sup> /m <sup>2</sup> /hr considering 100% overloading of filter under exigencies		
	d : Sand size in mm - 0.6mm ( Mean diameter)		
	h : Terminal head loss in M - 2.5M		
	( Under exigency condition)		
	B : Break through index, $4 \times 10^{-4}$ considered for poor response to filtration and average degree of pre treatment		
	Therefore Sand depth (l) =		0.51 mm
	Hence Assumed depth of 600 mm is sufficient to avoid breakthrough of floc		
	Depth of sand provided		0.60 m ✓
	Depth of gravel provided		<i>0.40</i> 0.30 m ✓
	Total depth of filter media provided		<i>1.0</i> 0.90 m



L&amp;T Construction

WATER, SMART WORLD &amp; COMMUNICATION

WET SBG

## PROCESS DESIGN CALCULATIONS- 30 MLD WTP FOR KOMARAMBHEEM-ASIFABAD SEGMENT

PROJECT	Providing drinking water to habitations in KomaramBheem-Asifabad segment in Adilabad district - 30 MLD WTP		DRAWING/DOCUMENT NO	DATE	28.01.2016
CLIENT	Govt. of Telangana, Rural Water Supply & Sanitation Department		LE150883-P-WS-WT-BE-2001	REV B	Sheet 19
CONSULTANT			Prepared By	Checked By	Approved By
JOB NO	LE150883	TITLE	PROCESS DESIGN CALCULATIONS	SRV <i>f.a</i>	VVK <i>[Signature]</i>
					BRJ
<b>10. Under drain system (Manifold &amp; Laterals)</b>					
	Plan area of the filter			21.28	m <sup>2</sup>
	Total area of perforations (0.3% of filters)			0.06	m <sup>2</sup>
	Size of perforations			12	mm
	Total no. of perforations			564.78	Nos.
			say	566	Nos.
	Total c/s area of laterals			1787.60	cm <sup>2</sup>
	Area of central manifold			2681.4	cm <sup>2</sup>
				58.43	cm
				0.63	m
<b>Central manifold of 630 mm dia HDPE pipe</b>					
	Assume spacing of laterals			20	cm
	No. of laterals required			56.00	Nos.
	No. of laterals provided			56.00	Nos.
	c/s area of laterals			31.9	cm <sup>2</sup>
	Dia of laterals			6.38	cm
	Provided dia of laterals			75	mm
<b>11. Back Wash Water Overhead Tank</b>					
	Rate of Back wash Flow considered for overhead tank sizing			30.00	m <sup>3</sup> /hr/m <sup>2</sup>
	Tank designed for considering one filter backwash volume				
	Area of one twin bed			42.56	m <sup>2</sup>
	Backwash water flow rate required for one twin bed			1276.9	m <sup>3</sup> /hr
	Duration of Back wash considered for water			10	min
	Backwash water flow rate required with water for one twin bed			212.81	m <sup>3</sup>
	Total volume of backwash water required for two filter beds			425.6	m <sup>3</sup>
	Water required for miscellaneous purposes like chemical dilution, flushing etc.			21.3	m <sup>3</sup>
	Hence total Backwash tank volume considered as			446.9	m <sup>3</sup>
	Consider Liquid depth of backwash water tank as			3.00	m
	Area of the Tank			148.97	m <sup>2</sup>
	Hence diameter of the Tank required			13.77	m
	Diameter of the Tank provided			13.8	m
	Area of the tank provided			149.57	m <sup>2</sup>
	Free board			0.30	m
	Volume of Tank Provided			449	m <sup>3</sup>



L&amp;T Construction

WATER, SMART WORLD &amp; COMMUNICATION

WET SBG

## PROCESS DESIGN CALCULATIONS- 30 MLD WTP FOR KOMARAMBHEEM-ASIFABAD SEGMENT

PROJECT	Providing drinking water to habitations in KomaramBheem-Asifabad segment In Adilabad district - 30 MLD WTP		DRAWING/DOCUMENT NO	DATE	28.01.2016
CLIENT	Govt. of Telangana, Rural Water Supply & Sanitation Department		LE150883-P-WS-WT-BE-2001	REV B	Sheet 20
CONSULTANT			Prepared By	Checked By	Approved By
JOB NO	LE150883	TITLE	PROCESS DESIGN CALCULATIONS	SRV <i>f.a</i>	VVK <i>[Signature]</i> BRJ
Backwash tank shall be provided as an independent structure					
Size of tank	Diameter (m)	Liquid Depth (m)	F.B (m)		
	13.8	3.0	0.30		
<b>12. Filter Backwashing</b>					
<b>Air Backwash</b>					
No. of blowers considered				2 nos.	
No. of working blowers				1 nos.	
Area of each half of filter bed				21.28 m <sup>2</sup>	
Rate of Air Backwash				40 m <sup>3</sup> /hr/m <sup>2</sup>	
Air Flowrate required				851.2 m <sup>3</sup> /hr @ 0.35 kg/cm <sup>2</sup>	
Air flowrate provided				900.0 m <sup>3</sup> /hr @ 0.35 kg/cm <sup>2</sup>	
Velocity in air wash pipe				25 m/sec	
Area of pipe Required				0.01 sqm	
Diameter of air wash pipe required				0.113 m	
Provided diameter of air pipe				150 mm	✓
<b>Backwash Water Pumps</b>					
Backwash Pumps considered seperately to fill the Backwash Tank				2 nos.	✓
No. of working pumps				1 no.	
Capacity of each Backwash pump provided in two hrs to fill the tank				224.4 cum/hr	
Pump capacity provided				225.0 m <sup>3</sup> /hr	
				at tentative head	20.00 m
<b>Backwash Trough</b>					
Rate of flow of backwash				30.00 m <sup>3</sup> /m <sup>2</sup> /hr	✓
Backwash water discharge from one half of bed				638.4 m <sup>3</sup> /hr	✓
				0.09 m <sup>3</sup> /sec	
Trough Space assumed				1.60 m	
No of troughs				4.00 Nos	✓
Discharge per trough				0.02 m <sup>3</sup> /sec	
Backwash water discharge $Q = 1.376bh^{1.5}$					
Assume width of trough, 'b' as				0.20 m	✓
Depth				0.187 m	✓
Total depth provided is				0.30 m	

**L&T Construction**

WATER, SMART WORLD &amp; COMMUNICATION

WET SBG

**PROCESS DESIGN CALCULATIONS- 30 MLD WTP FOR KOMARAMBHEEM-ASIFABAD SEGMENT**

<b>PROJECT</b>	Providing drinking water to habitations in KomaramBheem-Asifabad segment in Adilabad district - 30 MLD WTP	<b>DRAWING/DOCUMENT NO</b>	<b>DATE</b>	28.01.2016
<b>CLIENT</b>	Govt. of Telangana, Rural Water Supply & Sanitation Department	LE150883-P-WS-WT-BE-2001	REV B	Sheet 21
<b>CONSULTANT</b>		Prepared By	Checked By	Approved By
<b>JOB NO</b>	LE150883	<b>TITLE</b>	PROCESS DESIGN CALCULATIONS	SRV <i>f.c.</i>
			VVK <i>[Signature]</i>	BRJ

Trough size provided				0.2 mW x 0.30 m Ht
<b>13. Dirty Backwash Channel</b>				
Dirty Backwash Flow to the channel				638.4 m <sup>3</sup> /hr
Total flow for which the Dirty Backwash Channel has to be sized				638.4 m <sup>3</sup> /hr
				0.18 m <sup>3</sup> /sec
Velocity considered				1.50 m/sec
Area of Channel required				0.12 m <sup>2</sup>
Considering width of Channel				0.40 m
Depth of Channel				0.30 m
Depth of Channel provided				0.30 m
Freeboard in channel				As per HFD m
<b>SIZE:</b>	<b>W(m)</b>	<b>LD (m)</b>	<b>FB (m)</b>	
Channel Size:	0.40	0.30	As per HFD	
DirtyBackwash Water from Channel will be disposed to near by drain.				



<b>14. Filtered Water Channel</b>				
Flow in channel at Normal Condition				1363.64 m <sup>3</sup> /hr
Flow through Channel				0.38 m <sup>3</sup> /s
Velocity considered				0.7 m/s
Area of the channel				0.53 m <sup>2</sup>
Width of the channel				0.75 m
Depth of the channel				0.7 m
Free board in channel				0.30 m
Flow in channel at 20% Overloading Condition				1636.36 m <sup>3</sup> /hr
Flow through Channel				0.45 m <sup>3</sup> /s
Velocity Considered				0.90 m/sec
Area of Channel				0.51 m <sup>2</sup>
Width of Channel				0.75 m
Depth of Channel				0.67 m
Depth of Channel provided				0.70 m
Free board in channel				0.30 m
<b>SIZE:</b>	<b>W(m)</b>	<b>LD (m)</b>	<b>FB (m)</b>	
Channel Size:	0.75	0.70	0.30	

<b>SIZE:</b>	<b>W(m)</b>	<b>LD (m)</b>	<b>FB (m)</b>	
Channel Size:	0.75	0.70	0.30	



L&amp;T Construction

WATER, SMART WORLD &amp; COMMUNICATION

WET SBG

## PROCESS DESIGN CALCULATIONS- 30 MLD WTP FOR KOMARAMBHEEM-ASIFABAD SEGMENT

PROJECT	Providing drinking water to habitations in KomaramBheem-Asifabad segment in Adilabad district - 30 MLD WTP	DRAWING/DOCUMENT NO	DATE	28.01.2016
CLIENT	Govt. of Telangana, Rural Water Supply & Sanitation Department	LE150883-P-WS-WT-BE-2001	REV B	Sheet 22
CONSULTANT		Prepared By	Checked By	Approved By
JOB NO	LE150883	TITLE	PROCESS DESIGN CALCULATIONS	SRV <i>f.a</i>
			VVK <i>[Signature]</i>	BRJ

B	At normal flow condition the velocity of the channel is 0.7m/s and at overloading condition the velocity is 0.9m/s.				
	<b>15. Chemical House</b>				
	<b>Alum dosage</b>				
	Alum dosage rate			30	mg/l
	Alum requirement per day			947.40	Kg/day
	Alum requirement per hour			43.1	Kg/hr
	Strength of Alum solution			10.00	%
	Volume of 10% Alum solution required			0.43	m <sup>3</sup> / hrs
	Detention Time			12.00	Hrs
	Volume required for 12 hours capacity			5.20	m <sup>3</sup>
	Liquid Depth considered			1.75	m
	Free Board considered			0.30	m
	Plan area required			2.97	m <sup>2</sup>
	Length and Width of the Tank (Square Tank)			1.72	m
	Length of the Tank			1.75	m
	Width of the Tank			1.75	m
	No. of Tanks			2	Nos
	<b>Size of tank:</b>	<b>L (m)</b>	<b>W (m)</b>	<b>LD (m)</b>	<b>FB (m)</b>
		1.75	1.75	1.75	0.30
					<b>No of tanks</b>
					2
	<b>Alum Storage Area Required :</b>				
	Alum reqd. (100 %) for one day at 22 hours operations (Consider 20 ppm)			631.58	Kg/day
	Alum reqd. (100 %) for 90 days at 22 hours operations			56842	Kg /3 month
				56.80	Tonnes
	Considering bulk density of Alum : 1.1 T / m <sup>3</sup>			51.60	m <sup>3</sup>
	Storage area required for stack ht. of 2 m			25.80	m <sup>2</sup>
	Three months storage area provided			26.00	m <sup>2</sup>
	<b>Dosing System for Alum:</b>				
	No of Pumps : 2 (1W+1S)			2	Nos (1W+1S)
	Capacity of Alum Dosing Pump required			430.0	LPH@ 20 m head



**L&T Construction**

WATER, SMART WORLD & COMMUNICATION

WET SBG

**PROCESS DESIGN CALCULATIONS- 30 MLD WTP FOR KOMARAMBHEEM-ASIFABAD SEGMENT**

PROJECT	Providing drinking water to habitations in KomaramBheem-Asifabad segment in Adilabad district - 30 MLD WTP		DRAWING/DOCUMENT NO	DATE	28.01.2016
CLIENT	Govt. of Telangana, Rural Water Supply & Sanitation Department		LE150883-P-WS-WT-BE-2001	REV B	Sheet 23
CONSULTANT			Prepared By	Checked By	Approved By
JOB NO	LE150883	TITLE	PROCESS DESIGN CALCULATIONS	SRV /A	VVK /
					BRJ
<b>16. Chlorination</b>					
<b>Pre Chlorination</b>					
	Flow rate considered			1435.41 m <sup>3</sup> /hr	✓
	Max. Dose of chlorine considered			5 mg/L	
	Quantity of chlorine reqd. per hr.			7.2 kg/hr	
	Therefore capacity of chlorinator provided			8.0 kg/hr	
	No. of Chlorinator			2.0 nos.	
	No. of Chlorinator Provided (working)			1.0 nos.	
	No. of Chlorinator Provided (stand by)			1.0 nos.	
	Chorine required for 60 days of Pre Chlorination for average dose of 5.0 mg/L			9473.68 kg/ for 2 month	✓
<b>Post Chlorination</b>					
	Flow rate considered			1363.64 m <sup>3</sup> /hr	
	Max. Dose of Chlorine considered			5.0 mg/L	
	Quantity of Chlorine reqd. per hr.			6.8 kg/hr	
	Capacity of each Chlorinator			7.0 kg/hr	
	No. of Chlorinator Required			2.0 nos.	
	No. of Chlorinator Provided (working)			1.0 nos.	
	No. of Chlorinator Provided (stand by)			1.0 nos.	
	Chorine required for One month of post chlorination for average dose of 2.0 mg/L			3600 kg/for 2 month	
	Total Chlorine required for 60 days considering average dose of 5.0 mg/l for Pre & 2.0 mg/l for Post Chlorination			13073.68 kg	
	Assuming 930 kg per tonner, no of tonners required			14 nos	
	Hence no.of tonners to be provided			14 nos	
	No of tonners in one row			7.0 nos	<

"Designs Vetted"



"APPROVED"

SE, TDWSP  
NIRMAL

*Geethmed*  
Asst. Executive Engineer  
TDWSP Asifabad

*aly*  
Dy. Executive Engineer  
TDWSP Asifabad.

*nae*  
Executive Engineer  
TDWSP Asifabad



# **CHAPTER - 5**

## **HYDRAULIC CALCULATIONS**



WET SBC

HYDRAULIC CALCULATIONS-30 MLD WTP ASIFABAD SEGMENT IN ADILABAD DISTRICT

PROJECT	Providing drinking water to habitations in KomaramBheem-Asifabad Segment in Adilabad district 30 MLD WTP	DRAWING/DOCUMENT NO	DATE	28.01.2016.
CLIENT	Govt. of Telangana Rural Water Supply & Sanitation Department	LE150883-P-WS-WT-BE-2001	REV B	Sheet 24
CONSULTANT		Prepared By	Checked By	Approved By
JOB NO	LE150883	TITLE	HYDRAULIC CALCULATIONS	
		SRV	VVK	BRJ

In this Chapter hydraulic flow calculations have been carried out to fix the hydraulic levels of various units to ensure smooth gravity flow of water from Cascade aerator to Clear Water Reservoir

**REFERENCES :**

1. Layout Plan for WTP (Drawing No. -LE150883-P-WS-WT-PP-2002)
2. CPHEEO - Manual on Water Supply and Treatment , May 1999 Edition
3. Top Water Level (TWL) of Clear Water Reservoir is taken as 279.36 m
4. Levels shall be transferred to Hydraulic Flow Diagram of WTP (Dwg No. LE150883.-P-WS-WT-HF-2003)
5. Two levels of FGL 279.5 & 280 considered for the Water Treatment Plant.

**A) Following formula is used for arriving head loss due to fittings :**

$$H_{L(f)} = KV^2 / 2g$$

Where,

- K = Resistant co-efficient
- V = Velocity of flow in m/sec
- g = Acceleration due to gravity in m/sec<sup>2</sup> = 9.81 m/sec<sup>2</sup>

The 'K' factor for valves and fittings are taken from CPHEEO manual

**B) For gravity flows in open channels / circular conduits Manning's formula shall be used for arriving Head loss**

$$V = 1/n \times R^{2/3} \times S^{1/2}$$

- Where, V = Velocity of flow in m/sec
- n = Manning's co-efficient of roughness
- R = Hydraulic radius in m
- S = Slope of hydraulic gradient

Top water level (TWL) of CWR is taken as 279.36 m

As per clause 6.2.2 of CPHEEO Manual on Water Supply & Treatment, For general design purposes the Manning's co-efficient value of all sizes may be taken as of 0.013 for plastic pipes / 0.015 for other pipes / RCC channel - 0.014

**C) Discharge through a rectangular weir is calculated by**

$$Q = \frac{2}{3} C_e \sqrt{2gbe} H^{1.5}$$

where,



WET SBG



L&amp;T Construction

WATER, SMART WORLD &amp; COMMUNICATION

## HYDRAULIC CALCULATIONS-30 MLD WTP ASIFABAD SEGMENT IN ADILABAD DISTRICT

PROJECT	Providing drinking water to habitations in KomaramBheem-Asifabad Segment in Adilabad district 30 MLD WTP	DRAWING/DOCUMENT NO	DATE	28.01.2016.
CLIENT	Govt. of Telangana Rural Water Supply & Sanitation Department	LE150883-P-WS-WT-BE-2001	REV B	Sheet 25
CONSULTANT		Prepared By	Checked By	Approved By
JOB NO	LE150883	TITLE	HYDRAULIC CALCULATIONS	
		SRV	VVK	BRJ

be = effective width = Actual width of weir (b) + K (Value of k being 2.5 mm, 3 mm and 4 mm for b/B ranges of upto 0.4, 0.4 to 0.6 and 0.6 to 0.8 respectively)

b/B = ratio of the width of the notch to the width of the channel

H = effective head = actual head measured (h) + 1 mm

g = acceleration due to gravity

C<sub>w</sub> = varies from 0.58 to 0.7 for values of b/B from 0 to 0.8

D) Flow through pipes can be calculated by Modified hazen Williams Formula

$$h = [1.49 \left(\frac{Q}{C_r}\right)^{1.851}] / 994.62 D^{4.87}$$

Where,

V = Velocity of flow in m/s;

C<sub>r</sub> = pipe roughness coefficient; ( 1 for smooth pipes; <1 for rough pipes)

r = hydraulic radius in m;

s = friction slope;

D = internal diameter of pipe in m

h = friction head loss in m

L = length of pipe in m; and

Q = flow in pipe in m<sup>3</sup>/s.

E) A following formula is used for arriving Head loss due to Launder

Critical depth at the end of Launder

$$y_2 = (q/b)^2 / g)^{1/3}$$

Liquid depth at the upper end of the Launder

$$y_1 = y_2^2 + (2(q' LN)^2 / (GB^2 y_2))^{1/2}$$

Following K Values are used for arriving head loss

Entrance Shape well rounded	0.50
Sudden Contractions	0.3 - 0.5
90 deg. Bend	0.75
45 deg. Bend	0.4 - 0.75
Tee 90 deg. Take off	1.50
Coupling	0.30
Gate valve	0.3 - 0.4
Butterfly valve	0.30
Orifice plate	1.00
Globe valve	10.00
Ball valve	0.50
Check valve	2.50
T-Type strainer	2/3.5



WET SBG



L&amp;T Construction

WATER, SMART WORLD &amp; COMMUNICATION

## HYDRAULIC CALCULATIONS-30 MLD WTP ASIFABAD SEGMENT IN ADILABAD DISTRICT

PROJECT	Providing drinking water to habitations in KomaramBheem-Asifabad Segment in Adilabad district 30 MLD WTP			DRAWING/DOCUMENT NO	LE150883-P-WS-WT-BE-2001	DATE	28.01.2016.	
CLIENT	Govt. of Telangana Rural Water Supply & Sanitation Department			REV B		Sheet	26	
CONSULTANT				Prepared By	SRV	Checked By	VVK	
JOB NO	LE150883	TITLE	HYDRAULIC CALCULATIONS	Approved By	BRJ			
	Diaphragm valve					2.30		
	Sluice gate					0.62		
	Entry to pipe					0.50		
	Exit to pipe					1.00		
<b>1</b>	<b>Head loss between Filtered Water pipe to Clear Water Reservoir (CWR)</b>							
	Top water level (TWL) of CWR is taken as					279.36	m	
						$h = [ L \left( \frac{Q}{C} \right)^{1.81} ] / 994.62 D^{4.81}$		
	<b>c). Head Loss in Filtered water channel (FWC):</b>							
	Design flow in filtered water channel					1636.36	m <sup>3</sup> /hr.	
	Channel size selected							
				Width of channel		0.75	m	
				Liquid depth of channel		0.70	m	
	Velocity of water					0.9	m/s	
	Length considered for head loss (as per layout)					68	m	
	Using Manning's formula , n for concrete					0.014		
				Slope.S		0.00059		
				Loss of head		0.04	m	
	Losses due to 90 deg. Bend			$h = kv^2/2g$		0.03	m	
				Total no of bend		1.00	no	
				Total loss due to all bend		0.03	m	
	Total losses					0.10	m	
	Provided free fall of 0.3m					0.30	m	
	Total losses between filtered water channel to CWR provided					0.4	m	
	TWL of Filtered Water Channel					279.76	m	
	Depth of the Filtered Water Channel					0.70	m	
	Invert level of Filtered Water Channel					279.06	m	
<b>2</b>	<b>Head Loss between filter control chamber &amp; filter water channel</b>							
<b>a.</b>	<b>Head loss between filter control chamber and FWC provided with weir arrangement</b>							
	Flow over the weir					0.08	m <sup>3</sup> /s	
	Width of the weir					1.00	m	
	Head over the Weir [Q = (2/3) C L (2g) <sup>0.5</sup> H <sup>1.5</sup> , where C=0.624]					0.12	m	
	Head over the weir					0.12	m	
	However, TWL at filter control chamber provided is					280.13	m	
	Depth of Filter Control Chamber					1.0	m	
	Invert level of Filter Control Chamber					279.13	m	
	Provided free fall of 0.15mm from FWC to weir					0.15	m	
	Weir Crest Level					280.01	m	



WET S&amp;B



L&amp;T Construction

WATER, SMART WORLD &amp; COMMUNICATION

## HYDRAULIC CALCULATIONS-30 MLD WTP ASIFABAD SEGMENT IN ADILABAD DISTRICT

PROJECT	Providing drinking water to habitations in KomaramBheem-Asifabad Segment in Adilabad district 30 MLD WTP			DRAWING/DOCUMENT NO	DATE	28.01.2016.
CLIENT	Govt. of Telangana Rural Water Supply & Sanitation Department			LE150883-P-WS-WT-BE-2001	REV B	Sheet 27
CONSULTANT				Prepared By	Checked By	Approved By
JOB NO	LE150883	TITLE	HYDRAULIC CALCULATIONS	SRV	VVK	BRJ

## b. Head loss due to 90° bends

Consider pipe dia as 400 mm

Velocity of flow 0.8 m/s

$$h = kv^2/2g$$

$$h = 0.75 \times 0.8^2 / (2 \times 9.81)$$
 0.025 m

No. of bends 2 nos

Total loss of head 0.05 m

## Head loss due to pipe entry

Pipe size considered as 400 mm

Velocity of flow 0.8 m/s

Head loss due to pipe entry  $H = KV^2/2g$  0.017 m

## Head loss due to pipe exit

Pipe size considered as 400 mm

Velocity of flow 0.8 m/s

Head loss due to pipe exit  $H = KV^2/2g$  0.033 m

## Head loss due to orifice

$$V = Cdx(2gh)^{1/2}$$

Assume velocity as 0.6 m/s

Cd 0.62

Head loss in orifice 0.05 m

## c Head loss due to Filter Outlet Valve (Butterfly valve)

Velocity 0.8 m/s

$$h = KV^2/2g$$

$$h = 0.3 \times 0.8^2 / (2 \times 9.81)$$
 0.010 m

Head loss due to outlet valve 0.010 m

## d. Head Loss in the Filter Bed

Initial Head Loss of Filter (Ref: CPHEEO Manual)

For Design purpose sieve analysis of filter sand is considered as follows

Sandsize, mm	0.3	0.4	0.5	0.6	0.7	0.8	1.0	1.45
--------------	-----	-----	-----	-----	-----	-----	-----	------

% Sand smaller than stated size	0.0	2.0	10	27	50	70	90	100
---------------------------------	-----	-----	----	----	----	----	----	-----

Porosity of sand bed considered 0.4

Sphericity of sand 1.0



WET SBB



L&amp;T Construction

WATER, SMART WORLD &amp; COMMUNICATION

## HYDRAULIC CALCULATIONS-30 MLD WTP ASIFABAD SEGMENT IN ADILABAD DISTRICT

PROJECT	Providing drinking water to habitations in KomaramBheem-Asifabad Segment in Adilabad district 30 MLD WTP			DRAWING/DOCUMENT NO	DATE	28.01.2016.
CLIENT	Govt. of Telangana Rural Water Supply & Sanitation Department			LE150883-P-WS-WT-BE-2001	REV B	Sheet 28
CONSULTANT				Prepared By	Checked By	Approved By
JOB NO	LE150883	TITLE	HYDRAULIC CALCULATIONS	SRV	VVK	BRJ
Head loss for a clean filter is determined using Kozeny's equation for stratified beds						
$\frac{h}{l} = \frac{kV}{g} \frac{(1-f)^2}{f^3} \left[ \frac{6}{\phi} \right] \sum_{i=1}^n \frac{P_i}{d_i^2}$						
Where,						
h= head loss in m						
l = depth of sand bed						0.6 m
K = Carmen Kozeny constant						5
V = Velocity of filtration						0.0167 cm/s
v = Kinematic viscosity of water						1.01E-02 cm <sup>2</sup> /s
f = porosity of clean bed						0.4
ψ = grain sphericity						1
P <sub>i</sub> = Fraction of sand						
d <sub>i</sub> = geometric mean diameter of sand						
<u>Size of sand</u>	% of sand larger than stated size	Sand fraction within adjacent sieve size p,x100	d <sub>i</sub>	100	cm x	$\frac{P_i}{d_i^2}$
0.3	0	2	3.5			16
0.4	2	8	4.5			40
0.5	10	17	5.5			56
0.6	27	23	6.5			54
0.7	50	20	7.5			36
0.8	70	20	9			25
1	90	10	12			7
1.4	100	0	-			-
		100				234
					h/l	0.041 m
					h	0.03 m
Hence Total Head Loss						0.235 m
Top level of the sand is considered as 150 mm less than the Weir Level						279.86 m
However for dirty condition of bed a maximum head loss of 1.8 m is considered, before backwash.						1.8 m ✓
Hence TWL of the Filter Bed is						281.66 m
Bottom of the Trough Level considered 150% expansion & Slab thickness of trough						280.31 m
Top of the Trough level considering 0.3m depth						280.61 m
<b>3 Head loss in Filter Inlet Gate and Channel around Filters:</b>						
<b>a. Head loss at Inlet Gate to Filters :</b>						
Flow to each filter						362.3 m <sup>3</sup> /hr



WET SBG



L&amp;T Construction

WATER, SMART WORLD &amp; COMMUNICATION

## HYDRAULIC CALCULATIONS-30 MLD WTP ASIFABAD SEGMENT IN ADILABAD DISTRICT

PROJECT	Providing drinking water to habitations in KomaramBheem-Asifabad Segment in Adilabad district 30 MLD WTP		DRAWING/DOCUMENT NO	LE150883-P-WS-WT-BE-2001	DATE	28.01.2016.
CLIENT	Govt. of Telangana Rural Water Supply & Sanitation Department		REV B		Sheet	29
CONSULTANT			Prepared By	SRV	Checked By	VVK
JOB NO	LE150883	TITLE	HYDRAULIC CALCULATIONS	Approved By	BRJ	
						0.10 m <sup>3</sup> /s
	Velocity of flow					1 m/s
	Area required					0.10 m <sup>2</sup>
	Sluice Gate size		350mm x 350mm			350 mm
	Area of opening					0.12 m <sup>2</sup>
	Velocity Provided					0.8 m/s
	Head loss through gate $H = KV^2/2g$					
				K		0.62
				Head loss h		0.022 m
	<b>b. Head Loss in Filter Inlet Channel (FIC):</b>					
	No. of filters (twin beds) of FIC					6.00 nos
	Design flow of channel with 20% overloading					0.23 m <sup>3</sup> /s
	Channel size selected					
			Width of Channel			0.40 m
			Liquid Depth of Channel			1.45 m
	Velocity of Water					0.50 m/s
	For estimation of length maximum length of channel around the filter beds considered.					
	Length considered for head loss					78.0 m
	Using Manning's formula, n for concrete					0.014
				slope, S		0.00050
	Total loss of head					0.039 m
	<b>c. Head loss due to 90° turn</b>					
				for k		0.75
		headloss	$=0.75 \times 0.5^2 / (2 \times 9.81)$			0.010 m
			No of bends			1
				Head loss		0.010 m
				Total losses		0.071 m
						281.73 m
	However the TWL of FIC is provided as					281.76 m
	Depth of Filter Inlet Channel					1.45 m
	Invert Level of FIC is provided as					280.31 m
	<b>4 Head loss in Clariflocculator</b>					
	Head loss through Clarified Water Common Channel					
	Water flow					0.48 m <sup>3</sup> /s



WET SBG



L&amp;T Construction

WATER, SMART WORLD &amp; COMMUNICATION

## HYDRAULIC CALCULATIONS-30 MLD WTP ASIFABAD SEGMENT IN ADILABAD DISTRICT

PROJECT	Providing drinking water to habitations in KomaramBheem-Asifabad Segment in Adilabad district 30 MLD WTP		DRAWING/DOCUMENT NO	LE150883-P-WS-WT-BE-2001	DATE	28.01.2016.
CLIENT	Govt. of Telangana Rural Water Supply & Sanitation Department		REV B		Sheet	30
CONSULTANT			Prepared By	SRV /a	Checked By	VVK
JOB NO	LE150883	TITLE	HYDRAULIC CALCULATIONS	Approved By	BRJ	
Channel size provided						
Width of Channel					0.75 m	
Liquid depth of channel					0.75 m	
Velocity					0.85 m/s	
Length of Channel from Layout					14 m	
Using manning's equation with n for concrete as					0.014	
				Slope,S	9.077E-04	
				Loss of head	0.013 m	
				Total head loss provided	0.013 m	
TWL of Clarified Water Channel					281.78 m	
However, TWL of Clarified Water Channel provided is					281.81 m	
Depth of Clarified Water Channel					0.75 m	
Invert level of Clarified Water Channel					281.06 m	
<b>b. Head loss in Clarifier Orifice</b>						
Outlet flow from the Clariflocculator					1685.45 m <sup>3</sup> /hr	
Weir length required					141.71 m	
Peripheral orifices of submerged condition						
$V=Cdx(2gh)^{1/2}$						
Assume velocity as					0.6 m/s	
Cd					0.62	
Head loss in orifice					0.05 m	
<b>c. Head loss through Launder</b>						
Overflow per half launder					842.73 m <sup>3</sup> /hr	
					0.23 m <sup>3</sup> /s	
Discharge per unit width of launder, "q"					0.4 m <sup>3</sup> /s	
Critical depth at the end of launder $y_2=[(q/b)^2/g]^{1/3}$					0.36 m	
No. of sides the orifice receives the flow (inside peripheral)					1 no	
Average length of overflow channel from upper to lower end, L					70.9 m	
Discharge per unit length of launder					0.006 m	
Liquid depth at the upper end of the launder, $y_1= [y_2^2+2(q'LN)^2/(gb^2y_2)]^{1/2}$					0.45 m	
Average liquid depth					0.41 m	
Liquid Depth of launder					0.55 m	
Launder Width					0.6 m	
C/s area of flow					0.246 m <sup>2</sup>	
Wetted Perimeter					1.42 m	
Hydraulic mean depth R= A/P					0.17 m	
Manning's coefficient,n					0.014	



WET SBG



L&amp;T Construction

WATER, SMART WORLD &amp; COMMUNICATION

## HYDRAULIC CALCULATIONS-30 MLD WTP ASIFABAD SEGMENT IN ADILABAD DISTRICT

PROJECT	Providing drinking water to habitations in KomaramBheem-Asifabad Segment in Adilabad district 30 MLD WTP		DRAWING/DOCUMENT NO	LE150883-P-WS-WT-BE-2001	DATE	28.01.2016.
CLIENT	Govt. of Telangana Rural Water Supply & Sanitation Department		REV B		Sheet	31
CONSULTANT			Prepared By	SRV	Checked By	VVK
JOB NO	LE150883	TITLE	HYDRAULIC CALCULATIONS		Approved By	BRJ
Velocity in launder $V = 1/n R^{2/3} S^{1/2}$					0.59	m/s
Carrying capacity of the Launder					0.146	m <sup>3</sup> /s
The above selected launder size is adequate for carrying capacity indicated above						
Head Loss in the launder					0.05	m
Provided free fall of 0.5m					0.50	m
However Provided WL in the launder at High Point					282.41	m
IL of overflow launder at the High point					281.86	m
IL of overflow launder at the Low point					281.81	m
Provided TWL of Launder at low point					282.36	m
<b>d Head loss due to Central Column</b>						
			$Q = CA (2gh)^{0.5}$			
Flow through central column					1718	m <sup>3</sup> /hr
					0.48	m <sup>3</sup> /s
C value to be considered					0.62	
Area through openings					0.97	m <sup>2</sup>
Velocity through opening					0.495	m/s
Head loss through central column					0.03	m
Provided Head loss					0.1	m
Consider 0.1 m losses for Flocculator					0.1	m
TWL of Clarifier required					282.61	m
Liquid Depth of Clarifier					3.0	m
Invert level of Clarifier provided					279.61	m
Invert level of Clarifier at bottom of sludge provided					277.51	m
<b>5 Head Loss between Flash Mixer to Clarifier</b>						
The head loss is mainly due to:						
a. Friction Loss in Inlet pipe to clarifier						
b. Other losses due to Gate/ valve						
<b>a. Head loss through Inlet Pipe</b>						
Size of inlet pipe			DN 900		0.9	m
Head loss as per modified Hazen William's formula'						
$h = \frac{L \left( \frac{Q}{C_R} \right)^{1.851}}{994.62 D^{4.871}}$						
Equivalent Length of pipe including bends(L)					30	m
Flow (Q)					1722.5	m <sup>3</sup> /hr
					0.48	m <sup>3</sup> /s



WET S&amp;B



L&amp;T Construction

WATER, SMART WORLD &amp; COMMUNICATION

## HYDRAULIC CALCULATIONS-30 MLD WTP ASIFABAD SEGMENT IN ADILABAD DISTRICT

PROJECT	Providing drinking water to habitations in KomaramBheem-Asifabad Segment in Adilabad district 30 MLD WTP		DRAWING/DOCUMENT NO	LE150883-P-WS-WT-BE-2001	DATE	28.01.2016.
CLIENT	Govt. of Telangana Rural Water Supply & Sanitation Department		REV B		Sheet	32
CONSULTANT			Prepared By	SRV /ll	Checked By	VVK
JOB NO	LE150883	TITLE	HYDRAULIC CALCULATIONS	SRV	Approved By	BRJ
	Roughness coefficient for DI pipe, $C_R$					1
		head loss, h				0.013 m
	<b>b. Head loss due to Entry and Exit of pipe</b>					
					$HL(f) = KV^2 / 2g$	
	$K = 0.5+1 = 1.5$					
	Head loss due to fittings					0.02 m
	<b>c. Head loss due to fittings</b>					
					$HL(f) = KV^2 / 2g$	
	$K = 0.75$					
	Head loss due to entry and exit of pipe					0.01 m
						0.04 m
	TWL of Flash Mixer arrived					282.76 m
	Depth of Flash Mixer					3.5 m
	Invert level of Flash Mixer					279.26 m
	<b>6 Head loss between Flash mixer and Parshall Flume</b>					
	PARSHALL FLUME:					
	Number of Parshall Flume to measure the flow					1.00 No.
	Flow, Q, design					1718.18 m <sup>3</sup> /h
	=					0.48 m <sup>3</sup> /s
	Flow, Q, Minimum					1718.18 m <sup>3</sup> /hr
	Throat width, W					0.45 m
	=					0.45 m
	Min. flow through the selected throat width					0.0450 m <sup>3</sup> /s
	=					162.00 m <sup>3</sup> /h
	Max. flow through the selected throat width					0.63 m <sup>3</sup> /s
	=					2268.00 m <sup>3</sup> /h
	Discharge equation for the selected throat width : $Q (m^3/s) = 1.038H^{1.537}$					
	Liquid depth Upstream, H					0.6 m
	Liquid depth Downstream, $h=0.6H$					0.36 m
	Length of Parshall Flume for the above selected throat width					
	Axial length of converging section (f1)					1.43 m
	Rise in floor level at the inlet of converging section at slope 1:5					0.29 m
	Length of throat (F) (as per table 1,1)					0.60 m
	Length of diverging section (G) (As per Table 1,2)					0.92 m
	Actual length of flume					2.95 m
	Width of upstream end of the flume (D) (as per table 1, b1)					1.02 m





WET SBG



L&amp;T Construction

WATER, SMART WORLD &amp; COMMUNICATION

## HYDRAULIC CALCULATIONS-30 MLD WTP ASIFABAD SEGMENT IN ADILABAD DISTRICT

PROJECT	Providing drinking water to habitations in KomaramBheem-Asifabad Segment in Adilabad district 30 MLD WTP		DRAWING/DOCUMENT NO	DATE	28.01.2016.
CLIENT	Govt. of Telangana Rural Water Supply & Sanitation Department		LE160883-P-WS-WT-BE-2001	REV B	Sheet 34
CONSULTANT			Prepared By	Checked By	Approved By
JOB NO	LE150883	TITLE	HYDRAULIC CALCULATIONS	SRV	BRJ
	f = porosity of sand bed,				0.4
	l = height of expanded bed (considering 150% bed expansion)				0.9 m
	head loss, $h_b =$				0.891 m
			say		0.9 m
	<b>b Head loss through Backwash Inlet at each section :</b>				
	Backwash water flow				636.1 m <sup>3</sup> /hr
					0.18 m <sup>3</sup> /s
	Back wash water main		DN 300		0.30 m
	Using Hazen William's formula, head loss				
	$h = \frac{L \left( \frac{Q}{C_R} \right)^{1.85}}{994.62 D^{4.87}}$		$C_R$		1.00
			Equivalent length of pipe, L		70.00 m
			Flow in pipe		0.18 m <sup>3</sup> /s
			Dia of pipe		0.30 m
	Head loss in pipe line from farthest filter to the bottom of wash water tank:				
	Length of pipe ~				70 m
	Head loss, h				1.00 m
	Head loss due to Lateral and Manifold				
	Total no of laterals in half bed				56.00 nos
	Backwash flowrate for single bed				636.10 m <sup>3</sup> /hr
	Flow rate for single lateral				11.36 m <sup>3</sup> /s
	Lateral size considered as				0.075 mm
	Velocity of flow				3.5 m/s
	Head loss due to entry $H = KV^2/2g$				0.31 m
	Head loss due to pipe entry				
	Pipe size considered as				300 mm
	Velocity of flow				2.5 m/s
	Head loss due to entry $H = KV^2/2g$				0.16 m
	Head loss due to filter media				
	$h = (L(1-e) (sg-1))$				
	L=depth of bed				0.90 m
	e=porosity				0.40
	SG specific gravity				2.65



L&T Construction

WATER, SMART WORLD & COMMUNICATION

WET SBG

HYDRAULIC CALCULATIONS-30 MLD WTP ASIFABAD SEGMENT IN ADILABAD DISTRICT

PROJECT	Providing drinking water to habitations in KomaramBheem-Asifabad Segment in Adilabad district 30 MLD WTP		DRAWING/DOCUMENT NO	DATE	28.01.2016
CLIENT	Govt. of Telangana Rural Water Supply & Sanitation Department		LE150883-P-WS-WT-BE-2001	REV B	Sheet 35
CONSULTANT			Prepared By	Checked By	Approved By
JOB NO	LE150883	TITLE	HYDRAULIC CALCULATIONS	SRV	VVK
					BRJ
			head loss		0.59 m
			Head required		4.76 m
			For ensuring proper backwash the head has been considered as		9 m
			Hence Bottom Level of Backwash Overhead Tank		288.86 m
			TWL of the Backwsh Overhead Tank		291.86 m

"Designs Vetted"



*Heathmed*  
Asst. Executive Engineer  
TDWSP Asifabad

*alef*  
Dy. Executive Engineer  
TDWSP Asifabad

*nae*  
Executive Engineer  
TDWSP Asifabad

"APPROVED"

SE, TDWSP  
NIRMAL

# **CHAPTER - 6**

## **RAW WATER ANALYSIS REPORT**

**Government of Telangana**  
**State Level Water Quality Monitoring Laboratory**  
**(Rural Water Supply & Sanitation Department)**  
**Hyderabad**

**Report on Chemical Analysis of Water (Drinking)**

**Received from :** Dy. Executive Engineer, RWS&S, Sub-Division, Mancheril, Adilabad

**Date Received :** 09.03.2015

**Lab Ref. No. :** 123 & 124

**Particulars of the Sample :**


Sample 1 : Ellampally Project, Mancheril (Mandal) Adilabad (District)


Sample 2 : Komaram Bheem Project, ADA, Asifabad (Mandal) Adilabad (District).

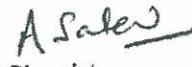
Sl.No.	Physico-Chemical Parameters	Units	Sample Results 1	Sample Results 2	As per BIS (10500 - 2012)	
					Acceptable Limit	Permissible Limit
1	Colour	Co-Pt	Nil	Nil	5	15
2	Turbidity	NTU	Nil	Nil	1	5
3	pH		8.5	8.5	6.5	8.5
4	Electrical Conductivity	micromhos/cm	303	434	-	-
5	Total Dissolved Solids	mg/lit	197	282	500	2000
6	Total Alkalinity as CaCO <sub>3</sub>	mg/lit	62	68	200	600
7	Total Hardness as CaCO <sub>3</sub>	mg/lit	83	120	200	600
8	Calcium as Ca	mg/lit	13	19	75	200
9	Magnesium as Mg	mg/lit	12	18	30	100
10	Flouride as F <sup>-</sup>	mg/lit	0.29	0.63	1.0	1.5
11	Chloride as Cl <sup>-</sup>	mg/lit	37	53	250	1000
12	Nitrate as NO <sub>3</sub>	mg/lit	3.7	5.4	45	45
13	Sulphate as SO <sub>4</sub> <sup>-</sup>	mg/lit	12.8	18.3	200	400
14	Phosphate as PO <sub>4</sub> <sup>-</sup>	mg/lit	0.6	0.8	-	-
15	Sodium as Na	mg/lit	18	45	-	-
17	Potassium as K	mg/lit	2	3	-	-
	<b>Metals</b>					
15	Iron as Fe	mg/lit	0.0789	0.0989	0.1	0.3
18	Manganese (Mn)	mg/lit	0.005	0.0224	0.10	0.30
19	Copper (Cu)	mg/lit	0.0001	0.0001	0.05	1.5
20	Zinc (Zn)	mg/lit	0.0027	0.0032	5.0	15
21	Cadmium (Cd)	mg/lit	0.0003	0.004	0.003	0.003
22	Chromium (Cr)	mg/lit	0.0229	0.0183	0.05	0.05
23	Lead (Pb)	mg/lit	0.0073	0.0044	0.01	0.01
24	Arsenic (As)	mg/lit	0.0001	0.0001	0.01	0.05
24	<b>Pesticides</b>	No pesticide residues are found in water sample				

**Remarks :** Sample 1: The Chemical Parameters of the above water Sample is Chemically Satisfactory.

Sample 2: The Chemical Parameters of the above water Sample is Chemically Satisfactory.

  
Analyst

  
Asst. Chemist  
State Level Laboratory

  
Chemist  
State Level Laboratory



WET SBG



L&T Construction

WATER, SMART WORLD & COMMUNICATION

PROJECT	Providing drinking water to habitations in KomaramBheem-Asifabad segment in Adilabad district - 30 MLD WTP	DATE	28.1.2016
SUBJECT	Approval for BEP - LE150883-P-WS-WT-BE-2001 Layout Plan for 30 MLD WTP - LE150883 - P-WS-WT-PP-2002 Hydraulic flow diagram for WTP LE150883 - P-WS-WT-HF-2003 Process flow diagram -LE150883 - P-WS-WT-PF-2004	PAGE	Sheet

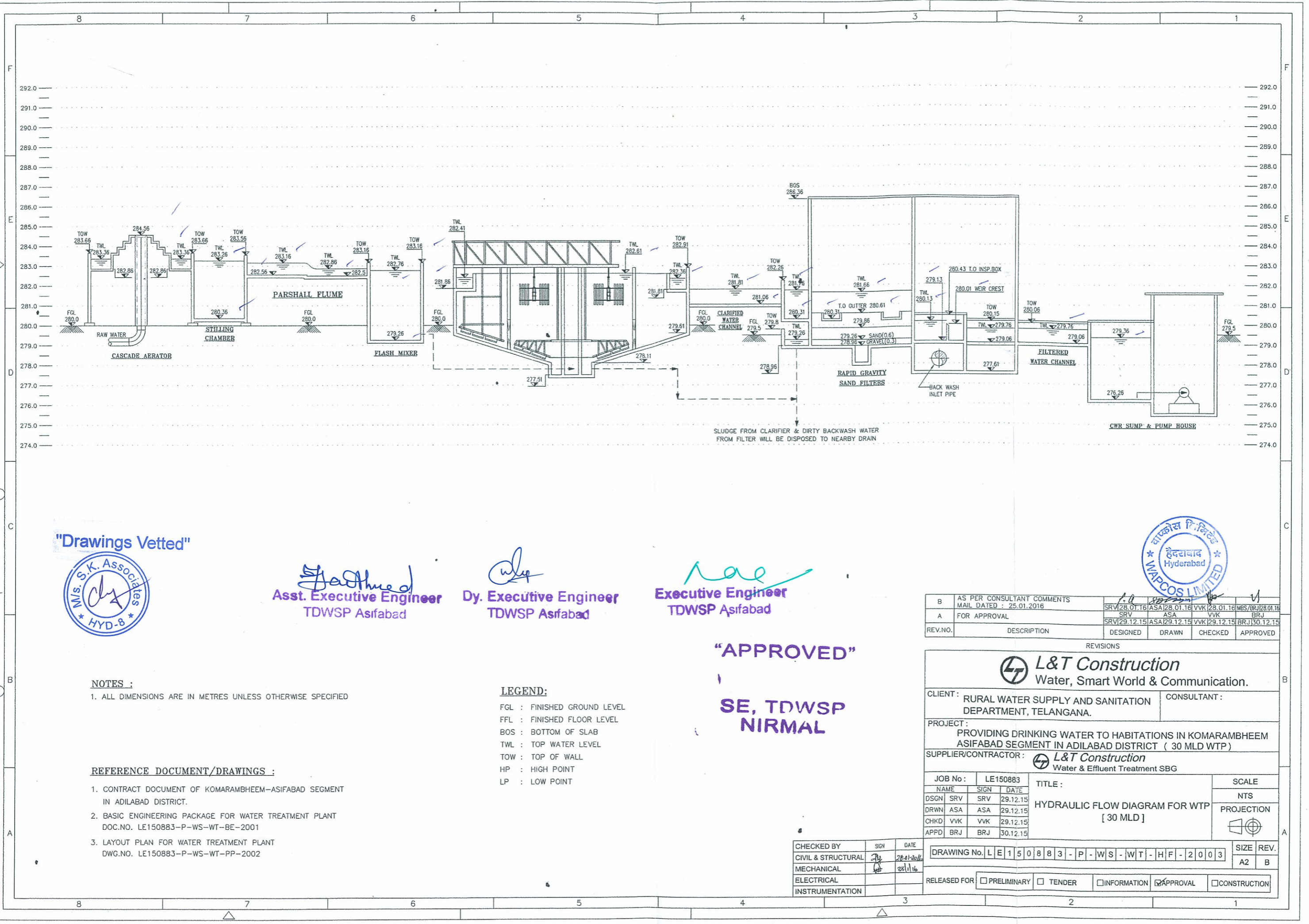
Sl.No	Consultant Comments	Reply of L&T
	Basic Engineering Package for Water treatment Plant (Doc no: LE150883-P-WS-WT-BE-2001) Rev A.	
	The above document revised with the following comments with reference to the Consultant Comments mail dated 25.1.2016 and subsequent telephonic discussion with the consultant dated 28.1.2016.	
1	At Aerator no. of steps to be provided 4nos instead of 3nos to increase the surface loading area.	Noted. Revised BEP (Rev.B) submitted.
2	Velocity to be considered 0.7m/s instead of 0.9m/s in Aerator launder & Channels.	At Normal Flow Condition the velocity considered for the channel & launder is 0.7m/s and at 20% Overloading Condition the velocity is 0.9m/s.
3	Retention time to be provide 30mins instead of 25mins in Clariflocculator.	As per Consultant comments mail dt:25.1.2016. and telephonic discussion with consultant the Retention time of flocculator is revised from 25minutes to 30 minutes and the Surface Loading Rate of Clarifier is revised from 35m <sup>3</sup> /day/m <sup>2</sup> to 40m <sup>3</sup> /day/m <sup>2</sup> and the revised BEP (REV. B) submitted.
4	Depth of filter sand to be cross checked again with ref standards/codes.	The Provided depth of the filter sand (0.6m) is within in the range of as per the CPHEEO manual on Water Supply and Treatment.

*[Signature]*  
Checked by 28/1/2016.

# **Chapter- 7**

## **DRAWINGS**





"Drawings Vetted"



*Shahmed*  
Asst. Executive Engineer  
TDWSP Asifabad

*Chy*  
Dy. Executive Engineer  
TDWSP Asifabad

*nae*  
Executive Engineer  
TDWSP Asifabad



"APPROVED"  
SE, TDWSP  
NIRMAL

**NOTES :**

1. ALL DIMENSIONS ARE IN METRES UNLESS OTHERWISE SPECIFIED

**LEGEND:**

- FGL : FINISHED GROUND LEVEL
- FFL : FINISHED FLOOR LEVEL
- BOS : BOTTOM OF SLAB
- TWL : TOP WATER LEVEL
- TOW : TOP OF WALL
- HP : HIGH POINT
- LP : LOW POINT

**REFERENCE DOCUMENT/DRAWINGS :**

1. CONTRACT DOCUMENT OF KOMARAMBHEEM-ASIFABAD SEGMENT IN ADILABAD DISTRICT.
2. BASIC ENGINEERING PACKAGE FOR WATER TREATMENT PLANT DOC.NO. LE150883-P-WS-WT-BE-2001
3. LAYOUT PLAN FOR WATER TREATMENT PLANT DWG.NO. LE150883-P-WS-WT-PP-2002

B	AS PER CONSULTANT COMMENTS MAIL DATED : 25.01.2016	SRV/28.01.16	ASA/28.01.16	VVK/28.01.16	MBS/BRJ/28.01.16
A	FOR APPROVAL	SRV	ASA	VVK	BRJ
REV.NO.	DESCRIPTION	DESIGNED	DRAWN	CHECKED	APPROVED

**REVISIONS**

**L&T Construction**  
Water, Smart World & Communication.

CLIENT: RURAL WATER SUPPLY AND SANITATION DEPARTMENT, TELANGANA. CONSULTANT:

PROJECT: PROVIDING DRINKING WATER TO HABITATIONS IN KOMARAMBHEEM ASIFABAD SEGMENT IN ADILABAD DISTRICT ( 30 MLD WTP)

SUPPLIER/CONTRACTOR: **L&T Construction**  
Water & Effluent Treatment SBG

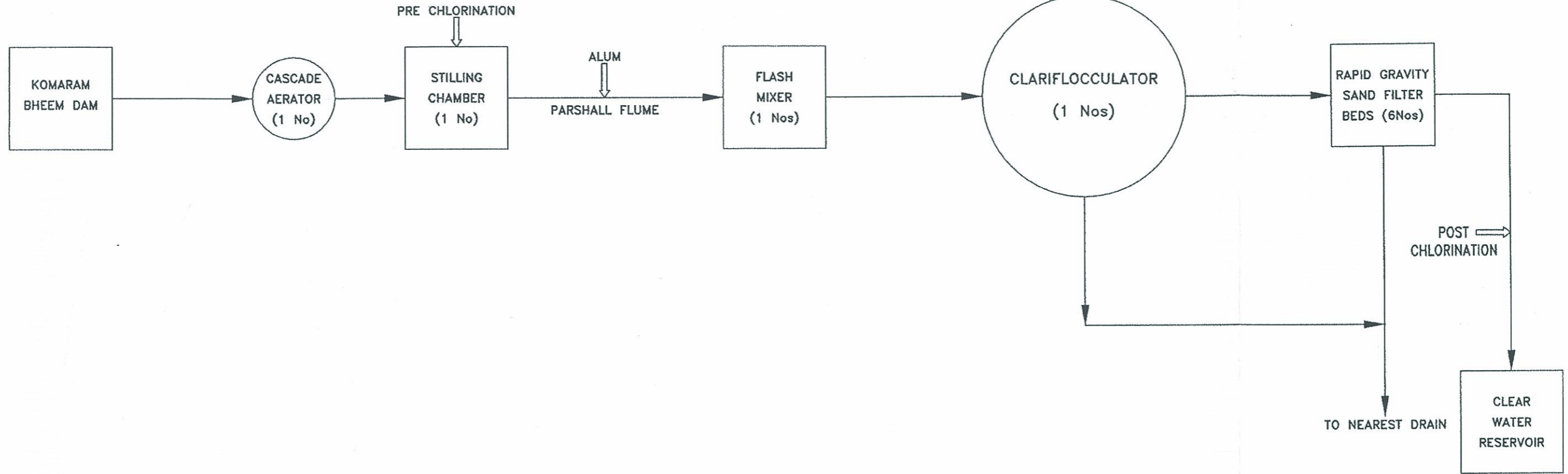
JOB No :	LE150883	TITLE :	SCALE
NAME	SIGN	DATE	NTS
DSGN	SRV	SRV 29.12.15	PROJECTION
DRWN	ASA	ASA 29.12.15	
CHKD	VVK	VVK 29.12.15	
APPD	BRJ	BRJ 30.12.15	

DRAWING No. LE150883-P-WS-WT-HF-2003

CHECKED BY: CIVIL & STRUCTURAL, MECHANICAL, ELECTRICAL, INSTRUMENTATION

RELEASED FOR:  PRELIMINARY  TENDER  INFORMATION  APPROVAL  CONSTRUCTION

This drawing is the property of L&T Construction and must not be passed on to any person or body not authorised by us to receive it nor be copied or otherwise made use either in full or in part by such person or body without our prior permission in writing



"Drawings Vetted"



*[Signature]*  
Asst. Executive Engineer  
TDWSP Asifabad

*[Signature]*  
Dy. Executive Engineer  
TDWSP Asifabad

*[Signature]*  
Executive Engineer  
TDWSP Asifabad

**"APPROVED"**

**SE, TDWSP  
NIKMAL**

**REFERENCE DOCUMENT/DRAWINGS :**

1. CONTRACT DOCUMENT OF KOMARAMBHEEM-ASIFABAD SEGMENT IN ADILABAD DISTRICT.
2. BASIC ENGINEERING PACKAGE FOR WATER TREATMENT PLANT DOC.NO. LE150883-P-WS-WT-BE-2001



A	FOR APPROVAL	SRV 28.12.15	ASA 28.12.15	VVK 28.12.15	BRJ 30.12.15
REV.NO.	DESCRIPTION	DESIGNED	DRAWN	CHECKED	APPROVED

REVISIONS

**L&T Construction**  
Water, Smart World & Communication.

CLIENT: RURAL WATER SUPPLY AND SANITATION DEPARTMENT, TELANGANA. CONSULTANT:

PROJECT: PROVIDING DRINKING WATER TO HABITATIONS IN KOMARAMBHEEM ASIFABAD SEGMENT IN ADILABAD DISTRICT ( 30 MLD WTP)

SUPPLIER/CONTRACTOR: **L&T Construction**  
Water & Effluent Treatment SBG

JOB No:	LE150883	TITLE:	SCALE
NAME	SIGN	DATE	NTS
DSGN	SRV	28.12.15	PROJECTION 
DRWN	ASA	28.12.15	
CHKD	VVK	28.12.15	
APPD	BRJ	30.12.15	

PROCESS FLOW DIAGRAM OF WTP [ 30 MLD ]

CHECKED BY	SIGN	DATE
CIVIL & STRUCTURAL		
MECHANICAL		
ELECTRICAL		
INSTRUMENTATION		

DRAWING No. LE150883-P-WS-WT-PF-2004

SIZE: A3 REV: A

RELEASED FOR:  PRELIMINARY  TENDER  INFORMATION  APPROVAL  CONSTRUCTION